

A. Face Frames

- Constructed of $\frac{3}{4}$ " kiln-dried select woods grooved to accept the cabinet box.
- All face frame joints are reinforced and precisely aligned with screws bonded with adhesive.

B. Doors

- Solid wood stiles and rails.
- Solid wood or wood veneer door panels.
- Thermofoil Medium Density Fiberboard (MDF) door selections.

C. End Panels

- Constructed of $\frac{3}{8}$ " 45 lb. industrial grade particleboard laminated with a chemical-embossed 30gm printed industrial grade paper with urethane top coat to match the finish.
- The white and antique white door styles are 50gm solid color semi-saturated white paper with top coat.

D. Top and Bottom Panels

- Top and bottom panels are $\frac{3}{8}$ " 45 lb. industrial grade particleboard laminated with 30gm printed industrial grade paper with urethane top coat.
- White and antique white door styles employ 50gm solid color semi-saturated white paper with top coat.

E. Back Panels

- Back panels are $\frac{3}{8}$ " 45 lb. industrial grade particleboard captured between end panels.
- The interior surface is laminated with 30gm printed industrial grade paper with urethane topcoat.
- White Painted and Antique Painted door styles employ 50gm solid color semi-saturated white paper with top coat.
- Back panels on base and vanity cabinets are pre-drilled for plywood rollout tray installation, tall cabinets are only pre-drilled when plywood rollout trays are ordered installed.

F. Hanger Rails

- Wall cabinet top and bottom hanger rails are $\frac{3}{8}$ " x 3" 45 lb. industrial grade particleboard secured behind the back panel.

G. Base Cabinet Stretchers

- All base cabinets have $\frac{3}{8}$ " x 3" 45 lb. industrial grade particleboard stretchers captured by grooves in the frame, end panels, and back panel to provide reinforcement to the base cabinet construction.
- Wall cabinets larger than 12" deep will come with an interior hanging rail.

H. Shelves

- Shelves are constructed of 45 lb. industrial grade particleboard coated with 30gm industrial grade paper with urethane top coat on both faces.
- White and antique white door styles are 50gm solid color semi-saturated white paper with top coat.
- The front edges of shelves have a color-matched PVC edge-banding applied.
- Shelving is not installed but nested and needs to be installed on site.

- **Base shelves** are $\frac{5}{8}$ " thick adjustable and $\frac{1}{2}$ " depth.
 - Full depth shelf option available. Cabinet is drilled for both shelf depths.
- **Wall shelves** are $\frac{3}{4}$ " thick and adjustable in 3" increments. Shelf clip hole is $\frac{1}{4}$ " diameter.
- **Shelves are designed to support 15 lbs. per square foot.**

I. Cabinet Interior

- The standard cabinet interior is a laminate with a natural wood grain print.
- A white laminate interior will be used for Thermofoil, White Painted and Antique White Painted door styles.
- **Matching Interior Option (MAT)** – On Wall, Base and Tall Cabinets up to 24" deep a "MAT" option can be selected.
 - The cabinet interior will be a grain print laminate that matches the base stain color with woodnosing on front of shelf.
 - MAT option on glazed cabinets will not be glazed but will match the base stain color.
 - Not available with Designer Finish or all plywood construction. Order MATV.
 - Wall cabinets will come with matching top and bottom when MAT is ordered.

J. Drawers

- Drawer bottom is fully captured into a dado, positioned $\frac{7}{16}$ " up from the bottom edge of sides, front, and back.
 - Drawer fronts are attached to the drawer box with screws. Drawer fronts on full overlay designs are adjustable.
 - Cabinet tracks are precisely positioned and secured to the face frame; the rear of the glide is secured in a self-aligning socket precision-bored into the back of the cabinet.
- Arlington, Dawson, Hancock, Hartford and Princeton door styles standard drawers:**
- Feature 4-sided $\frac{1}{2}$ " plywood box with self-aligning regular extension undermount drawer glides.
 - Plywood drawer box construction with dual undermount glides.
 - Drawer sides, front and back are constructed of $\frac{1}{2}$ " plywood.
 - Drawer bottoms are $\frac{1}{8}$ " 31 lb. standard hardboard laminated with 30gm printed industrial grade paper with a top coat on one side.
 - Drawer glides are epoxy-coated and attached to drawer with screws.
 - Drawer glides certified up to 75 lb.

Full Overlay door styles feature upgraded drawers:

- $\frac{5}{8}$ " Wood Dovetail Drawer Box with full extension undermount soft close glide system –WD.
- Drawer sides, front and back, are constructed of $\frac{5}{8}$ " solid wood featuring dovetail construction.
- Wood drawer bottoms are 5.2 mm wood veneer.
- Drawer glides and roll out glides (WD) are certified up to 100 lb.

K. Roll Out Trays

- Standard 4-sided 1/2" plywood box with self aligning side mount drawer glides
- Roll out tray sides, front, and back are constructed of 1/2" plywood
- Roll out bottoms are 1/8" 31 lb standard hardboard laminated with 30gm printed industrial grade paper with a top coat on one side
- Roll out glides are certified up to 75 lb

Option to upgrade to wood dovetail roll out listed below. Specify ROT-WD.

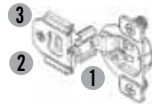
- 5/8" wood dovetail roll out tray with full extension undermount soft close glide system
- Drawer sides, front, and back are constructed of 5/8" solid wood featuring dovetail construction
- Roll out bottoms are 5.22 mm wood veneer
- Wood dovetail roll out glides are certified up to 100 lb.

L. Toe Kicks

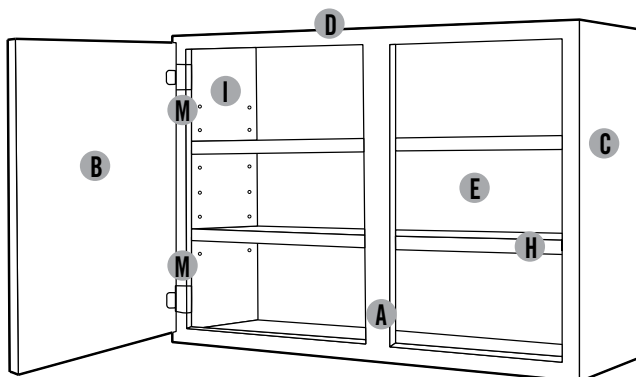
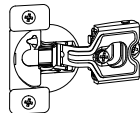
- The Toe Kick is inset into the Cabinet box 3¹³/₁₆" and is 4¹/₂" high.
- Toe Kicks are 3/8" 45 lb. unfinished industrial grade particleboard.
- To finish the Toe Kick space a TK overlay is required.
- Optional Flush Toe Kick, Valance Toe Kick and Recess Toe Kick sides/back, available on Base, Tall and Vanity cabinets, will be finished to match cabinet on all toe kick options except recess.
- Universal Design base cabinets have an 8¹/₂" toe kick height.

M. Hinges

- 6-way fully concealed 108° self-closing cup hinges allow easy height (vertical), side (horizontal) and depth (in/out) adjustment.
- Option to upgrade to Quiet Close Hinge
 - Hinge is adjustable to light, medium, or heavy soft close action
 - Instructions available on the Business Partner Site
 - QD



1. Adjust Side
2. Adjust Height
3. Adjust Depth



Construction Options

- Unfinished plywood ends (UPLY) consist of a 3/8" 5-ply plywood with a wood veneer exterior and laminated interior.
- Finished plywood ends (FPLY) feature a 3/8" 5-ply plywood matching species wood veneer exterior and laminated interior.
- Matching finished 5/8" flush plywood ends (FL) finished to match the face frame.

1/2" All Plywood Construction Option (APC)

- 3/8" Plywood back, top, bottom and 1/2" end panels
Plywood stretchers and hanger rails.
- Installed shelves 3/4" plywood standard.
- Laminate interior standard,
option to upgrade to matching veneer (MATV).
- Laminate exteriors on top and bottom.
- 1/2" End Panels will be unfinished standard.

• Matching Veneer Interior Option (MATV)

- MATV is only available with APC option.
- Available on Wall, Base and Tall cabinets.
- Cabinet interior and exterior (sides, tops and bottoms) will be a matching wood veneer interior with the same finish as the frame and door including wood glaze and paint finishes.
- Option to upgrade to flush ends on MATV = MATF.

• Finished End Option Available.

- 1/2" plywood hardwood veneer stained to match frame and door (FAPC).
 - Both ends finished.
 - Matching 5/8" flush plywood ends, stained to match frame and door (APFL).
 - Both ends finished flush.
- Options are listed after each cabinet where available.

